

Ultra-High Purity Investment Cast Stainless Steel High-Flow Manual Bellows Valves



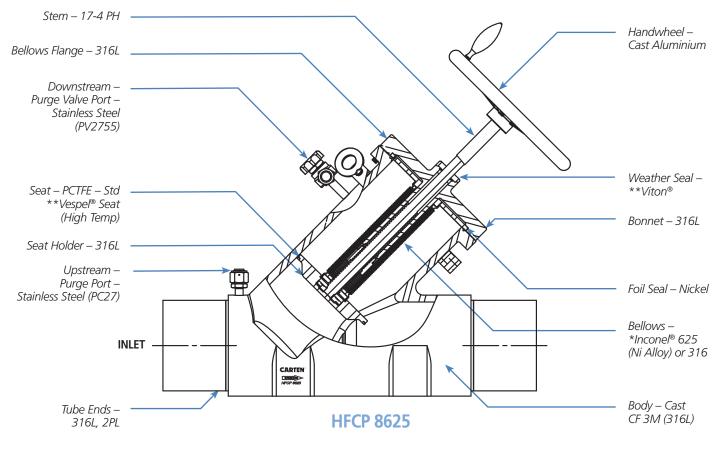
HFCP Series Product Applications

The HFCP series is designed for cost-efficient delivery of high-purity gases and distribution systems where high flows are demanded with high containment and safe delivery in critical process systems. The HFCP's high Cv capacity provides the best flow value and operational costs, and makes this range an excellent consideration for:

- High-purity process gas distribution systems
- Purifier systems
- Filter skid systems
- High-purity chemical distribution systems

HFCP Series Product Features

- Highest Cv in the Industry
- Ultra-High Purity Stainless Steel Gas Construction
- *Inconel[®] 625 Bellows for High Cycle Life and Superior Corrosion Resistance
- Electropolished 32 Ra Max Surface Finish Standard
- Industry Leader in Ultra-High Purity Gas Containment
- Purge Connections are Integrated in Valve Body
- Valve Body and Tube Ends are Serialized for Material Certification



HFCP Construction Materials

*Inconel® is a registered trademark of Special Metals Corporation. **Vespel® and Viton® are registered trademarks of DuPont Company.

HFCP Series Technical Data

| MATERIAL OF CONSTRUCTION | Wetted Areas | CF3M, 316L SS, *Inconel [®] 625/316L, PCTFE, Nickel | | |
|-------------------------------|--|--|--|--|
| | Non-Wetted Areas | 17-4 PH, 316L SS, **Viton [®] , Aluminium, ABS | | |
| MAXIMUM OPERATING PRESSURE | HFCP Series | Vacuum-300 psig (21.0 bar) | | |
| MAXIMUM OPERATING TEMPERATURE | PCTFE Seat – Std **Vespel® Seat (High Temp) | -22°F (-30°C) to 180°F (82°C) 181°F (83°C) to 302°F (150°C) | | |

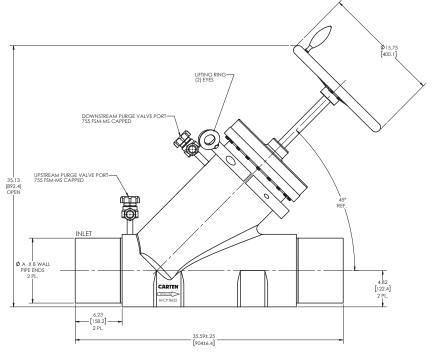
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| VALVE MODELS | BODY DATA | FLOW COEFFICIENT | VALVE MODELS | BODY DATA | FLOW COEFFICIENT | |
|-----------------------|--|---------------------|----------------------|--|---------------------|--|
| Series/Size (Inch) | Pipe/Body (Seat-Orifice) Sizes | (C _V) | Series/Size (JIS) | Pipe/Body (Seat-Orifice) Sizes | (C _V) | |
| HFCP 8625 | Ø8.625 / 8.625 (Ø8.625 in. (Ø219.1mm)-Orif | ce) 2024 | HFCP 200A | Ø8.516 / 8.625 (Ø8.625 in. (Ø219.1mm)-Orifice) | 1951 | |
| HFCP 1086 | IFCP 1086 Ø10.75 / 8.625 (Ø8.625 in. (Ø219.1mm)-Orifice) | | | | | |
| | CYCLE LIFE >350 @ 300 Psig (21.0 bar) | | | | | |
| | | | | | | |

| HELIUM LEAK TEST | Inboard Across the Seat Outboard Pressure Test | $\leq 1 \times 10^9 \text{ std.cc (atm) He / sec}$ $\leq 1 \times 10^9 \text{ std.cc (atm) He / sec}$ $\leq 1 \times 10^6 \text{ std.cc (atm) He / sec}$ |
|---------------------------|---|--|
| CLEANLINESS AND PACKAGING | Assembled and tested in Class 100 Cleanroom. Purged and Final Packaged in Class 1 Cleanroom. Double-bag Packaging (2 mil nylon inner bag, 6 mil polyethylene outer bag) with Ultra-High Purity N gas environment. | |
| STANDARD FINISH | 32 Ra (0.80 $\mu\text{m})$ EP on all wetted surfaces | |
| | Surface Finish – BA (63 Ra Max.) Non EP Testing: Particle, Moisture, O ₂ , SEM, ESCA, and | AES |

Specifications are subject to change without notice.

HFCP Series Typical Valve Dimensions



| SERIES SIZES | DIMENSIONS | | | |
|--------------|------------|---------|--|--|
| SERIES SIZES | ØA | В | | |
| 8625 | Ø 8.625 | .148 | | |
| 0023 | (219.1mm) | (3.8mm) | | |
| 1086 | Ø 10.75 | .165 | | |
| 1000 | (273.1mm) | (4.2mm) | | |
| 200A | Ø 8.516 | .157 | | |
| 200A | (216.3mm) | (4.0mm) | | |

HFCP8625-PV2755 SHOWN

HFCP Series Ordering Code

| HFC | P – | 8625 | - 3 | 82 – PC2 | 27 – FS | SM-M | S – BK |
|----------------|-----------------------|-----------|--------------|--|-------------------|------|----------------|
| HFCP N | TYPE Aanual | | 32 32 | JRFACE FINISH Ra Max - Std EP Ra Max - Non EP | CODE FSM-MS | | /PE |
| VALVE SIZES | PIPE/(B INCH - Siz | ZES – JIS | CODE | SIZE/LOCATION | TYPE | CODE | OPTIONS |
| 8625 | Ø8.625 | (0 625) | PC27 | 3/4" Up & Downstrea | | | Handwheel |
| 6020 | PIPE ENDS | (8.625) | PV2755 | 3/4" Up & Downstrea | am Purge Valve | BL | Blue |
| | | | | | Valve | BK | Black–Standard |
| 1086 | Ø10.75 | (8.625) | | | | BR | Brown |
| 1000 | PIPE ENDS | (0.023) | | | | DG | Dark Gold |
| | | | | | | GL | Gold |
| | JIS SIZES | | | | | GR | Green |
| 200A | Ø8.516 | (8.625) | | | | GY | Grey |
| | PIPE ENDS | (01020) | | | | OR | Orange |
| | | | | | | PR | Purple |
| | | | | | | PK | Pink |
| | | | | | | RD | Red |
| | | | | | | SL | Silver |
| | | | | | | TL | Teal |
| | | | | | | WT | White |
| | | | | | | YL | Yellow |

V *Vespel® Seat *Vespel® is a registered trademark of DuPont Company.

OPTIONS

Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatability, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

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Carten Controls is a member of Fujikin Corp Group (FCG) with Headquarters in Osaka, Japan.