

Ultra-High Purity Investment Cast Stainless Steel High-Flow Manual Bellows Valves



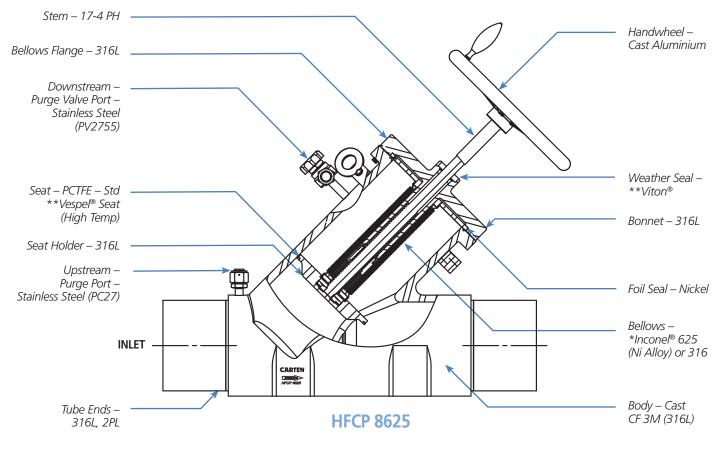
### **HFCP Series Product Applications**

The HFCP series is designed for cost-efficient delivery of high-purity gases and distribution systems where high flows are demanded with high containment and safe delivery in critical process systems. The HFCP's high Cv capacity provides the best flow value and operational costs, and makes this range an excellent consideration for:

- High-purity process gas distribution systems
- Purifier systems
- Filter skid systems
- High-purity chemical distribution systems

#### **HFCP Series Product Features**

- Highest Cv in the Industry
- Ultra-High Purity Stainless Steel Gas Construction
- \*Inconel<sup>®</sup> 625 Bellows for High Cycle Life and Superior Corrosion Resistance
- Electropolished 32 Ra Max Surface Finish Standard
- Industry Leader in Ultra-High Purity Gas Containment
- Purge Connections are Integrated in Valve Body
- Valve Body and Tube Ends are Serialized for Material Certification



#### **HFCP Construction Materials**

\*Inconel® is a registered trademark of Special Metals Corporation. \*\*Vespel® and Viton® are registered trademarks of DuPont Company.

#### **HFCP Series Technical Data**

MATERIAL OF CONSTRUCTION	Wetted Areas	CF3M, 316L SS, *Inconel <sup>®</sup> 625/316L, PCTFE, Nickel		
	Non-Wetted Areas	17-4 PH, 316L SS, **Viton <sup>®</sup> , Aluminium, ABS		
MAXIMUM OPERATING PRESSURE	HFCP Series	Vacuum-300 psig (21.0 bar)		
MAXIMUM OPERATING TEMPERATURE	PCTFE Seat – Std **Vespel® Seat (High Temp)	-22°F (-30°C) to 180°F (82°C) 181°F (83°C) to 302°F (150°C)		

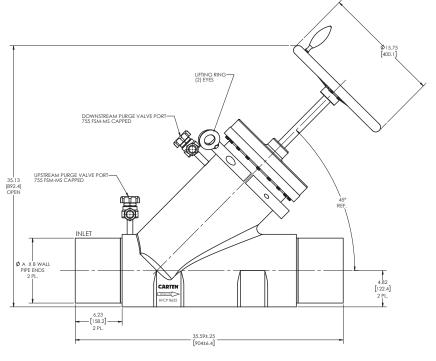
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VALVE MODELS	BODY DATA	FLOW COEFFICIENT	VALVE MODELS	BODY DATA	FLOW COEFFICIENT	
Series/Size (Inch)	Pipe/Body (Seat-Orifice) Sizes	(C <sub>V</sub> )	Series/Size (JIS)	Pipe/Body (Seat-Orifice) Sizes	(C <sub>V</sub> )	
HFCP 8625	Ø8.625 / 8.625 (Ø8.625 in. (Ø219.1mm)-Orif	ce) 2024	HFCP 200A	Ø8.516 / 8.625 (Ø8.625 in. (Ø219.1mm)-Orifice)	1951	
HFCP 1086	IFCP 1086 Ø10.75 / 8.625 (Ø8.625 in. (Ø219.1mm)-Orifice)					
	CYCLE LIFE >350 @ 300 Psig (21.0 bar)					

HELIUM LEAK TEST	Inboard Across the Seat Outboard Pressure Test	$\leq 1 \times 10^9 \text{ std.cc (atm) He / sec}$ $\leq 1 \times 10^9 \text{ std.cc (atm) He / sec}$ $\leq 1 \times 10^6 \text{ std.cc (atm) He / sec}$
CLEANLINESS AND PACKAGING	Assembled and tested in Class 100 Cleanroom. Purged and Final Packaged in Class 1 Cleanroom. Double-bag Packaging (2 mil nylon inner bag, 6 mil polyethylene outer bag) with Ultra-High Purity N gas environment.	
STANDARD FINISH	32 Ra (0.80 $\mu\text{m})$ EP on all wetted surfaces	
	Surface Finish – BA (63 Ra Max.) Non EP Testing: Particle, Moisture, O <sub>2</sub> , SEM, ESCA, and	AES

Specifications are subject to change without notice.

#### **HFCP Series Typical Valve Dimensions**



SERIES SIZES	DIMENSIONS			
SERIES SIZES	ØA	В		
8625	Ø 8.625	.148		
0023	(219.1mm)	(3.8mm)		
1086	Ø 10.75	.165		
1000	(273.1mm)	(4.2mm)		
200A	Ø 8.516	.157		
200A	(216.3mm)	(4.0mm)		

**HFCP8625-PV2755 SHOWN** 

#### **HFCP Series Ordering Code**

HFC	P –	8625	- 3	82 – PC2	27 – FS	SM-M	S – BK
HFCP N	TYPE Aanual		<b>32</b> 32	<b>JRFACE FINISH</b> Ra Max - Std EP Ra Max - Non EP	CODE FSM-MS		/PE
VALVE SIZES	PIPE/(B INCH - Siz	ZES – JIS	CODE	SIZE/LOCATION	TYPE	CODE	OPTIONS
8625	Ø8.625	(0 625)	PC27	3/4" Up & Downstrea			Handwheel
6020	PIPE ENDS	(8.625)	PV2755	3/4" Up & Downstrea	am Purge Valve	BL	Blue
					Valve	BK	Black–Standard
1086	Ø10.75	(8.625)				BR	Brown
1000	PIPE ENDS	(0.023)				DG	Dark Gold
						GL	Gold
	JIS SIZES					GR	Green
200A	Ø8.516	(8.625)				GY	Grey
	PIPE ENDS	(01020)				OR	Orange
						PR	Purple
						PK	Pink
						RD	Red
						SL	Silver
						TL	Teal
						WT	White
						YL	Yellow

V \*Vespel® Seat \*Vespel® is a registered trademark of DuPont Company.

**OPTIONS** 

#### Safe Product Selection

When selecting a product, the total system design must be considered to ensure safe, trouble-free performance. Function, material compatability, adequate ratings, proper installation, operation, and maintenance are the responsibilities of the system designer and user.

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